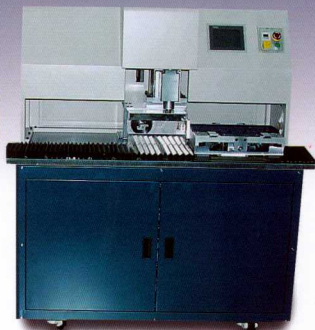


SEC GATE 镜面加工机床

只需一个工艺即可做到中注管(GATE)切断和镜面加工



Cinder Catcher



Mirror Surface Machine

규격(Technical Specification)

Model		GCM-650A	Power	3-phase AC220V, 60Hz, 2.0kw
Size(W * D * H)		1,280 * 730 * 1,420mm (except for a cinder catcher)	WORK TABLE	Vacuum Clamp Finishing Length 370/440mm
Cutting Part	SPINDLE	Driven by Servomotor Revolving Speed : 100~12,000RPM	Maximum Width of Gate	70mm
	TOOL	ENDMILL	Maximum Processing Thickness	6mm
Mirror Surface Part	SPINDLE	Driven by Servomotor Revolving Speed : 100 ~ 12,000RPM	Control Mode	PLC, TOUCH PANEL & SERVO
	TOOL	Special Diamond	Weight	500kg
Feeding Part		Driven by Servomotor Feeding Speed : 1 ~ 100mm/sec	Air pressure	5kg/cm ²

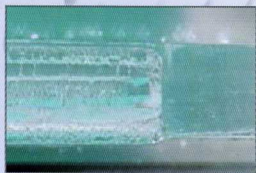
집진기 (Cinder Catcher-option)

Capacity	Air Volume	Constant Pressure	Size (W * D * H)	Other
1.5kw	25m ³ /min	230mmAq	840 * 640 * 1,500	Installed on Vacuum Cleaner

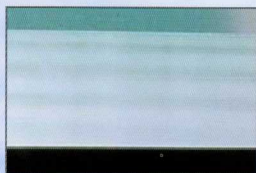
* This technical specification is subject to change without a prior notice for the improvement of quality(August, 2000)

GATE MIRROR-SURFACE MACHINE

Cut gate and finish mirror surface in ONE process!!



BEFORE



AFTER

Characteristic of SEC Gate Mirror-Surface Finishing Machine

- ◆ Allows a user to cut the gate of light guide the surface and finish mirror surface in one process
- ◆ High-speed processing(20sec at 15")
- ◆ In-line processing with the talking-off robot of a injection machine
- ◆ Easy operation when changing models(Touch screen)
- ◆ Allows a user to adjust processing size by the micron(μm)
- ◆ 只需一个工艺即可完成中注管(GATE)切断和镜面加工。
- ◆ 可以高速加工(15"为例, 最短时间为 20秒)
- ◆ 可以做到射出机的自动取出Robot 和IN-LINE。
- ◆ 简单操作即可变更机型。
- ◆ 加工单位可调至 μm 单位。

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※ We always welcome the requests for sample test and trial run.